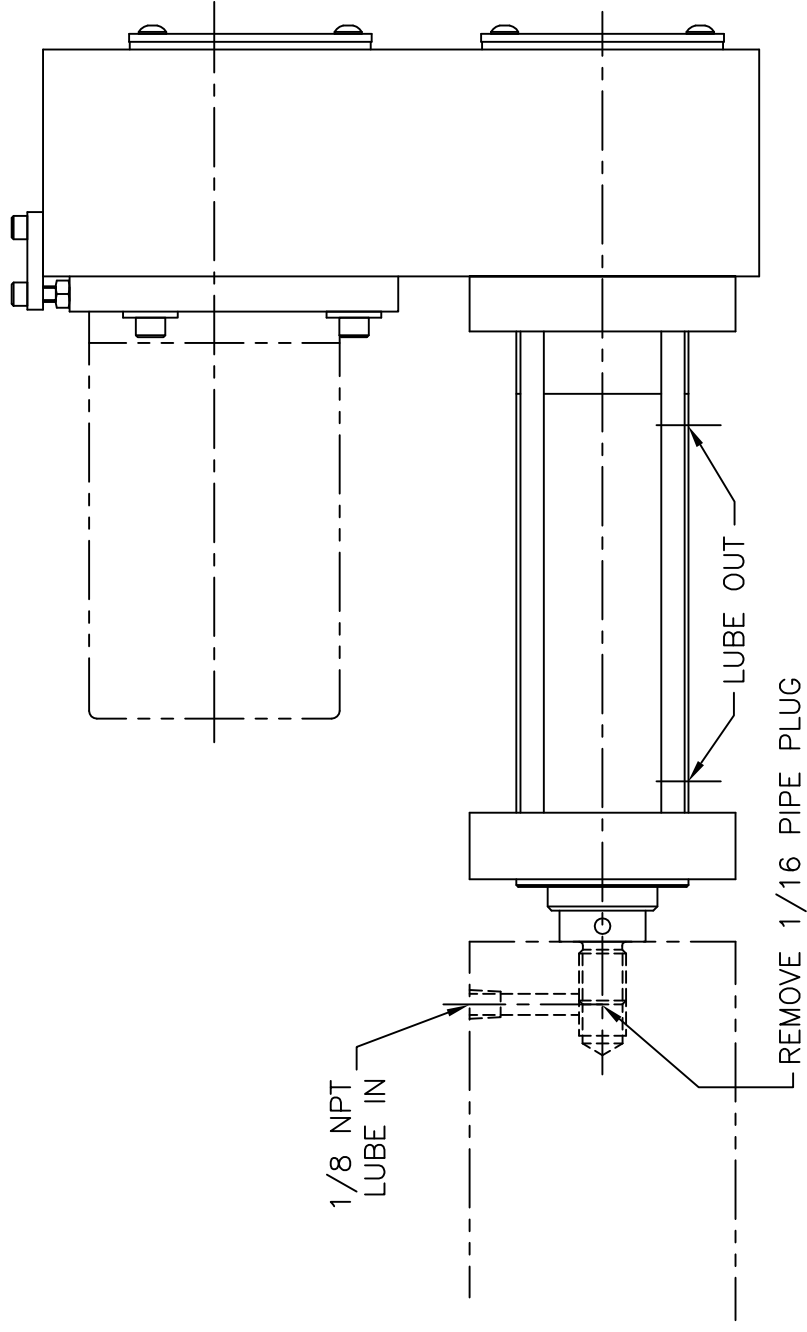


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NOTE:

1. Lubricating oil must be a high grade "Way Oil" of 345 to 365 SUS viscosity, i.e. Mobil Vactra # 2.
2. Fill each Actuator with 8 oz. of oil before each use.
3. Each Actuator must receive 1-1/2 drops of oil per minute.
Ref.: 1 Drop=0.003 in.³

E-DRIVE Design, Inc.		E•DRIVE Design, Inc. • 120 Vanderbilt Avenue • West Hartford, Connecticut	
SCALE	MATL:	DRAWN BY	TCP
DATE	5-91		
DRAWING NAME			
ACTUATOR LUBE, METERED SYSTEM			
FOR			DRAWING NUMBER
			B-956

TOLERANCES UNLESS OTHERWISE NOTED
 FRACTIONAL + - 1/64
 .XXX + - .005
 ANGLES + - 0° 30'

ALL MACHINED SURFACES ¹²⁵/

BREAK SHARP EDGES .005-.015 x 45° UNLESS OTHERWISE SPECIFIED

REV.	BY	DATE	CHANGE